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Investigating the Impact of Nanoparticle Production

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» Objectives

Overall: Development of a general model in LCA for the inclusion of occupational health effects from chemical and (nano)particle exposure

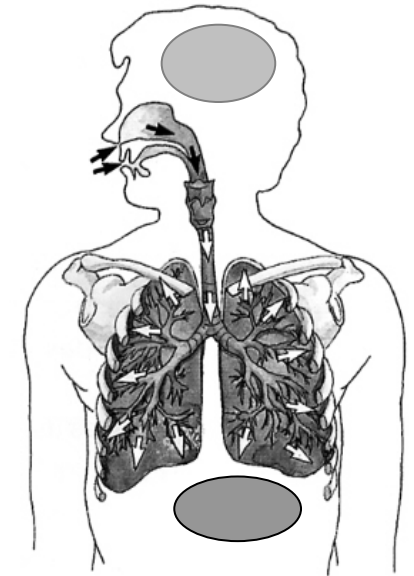
Specific: Examine the exposure in workplaces and assess the potential importance of occupational health effects to the total human toxicity potential

» Nanotechnology and LCA/LCM

- Attempts are being made in addressing the life-cycle impact of nanotechnology, but these are mainly in the area of energy.
 - * **Energy consumption during nanoparticle production: How economic is dry synthesis?** Osterwalder et al., 2006. *Journal of Nanoparticle Research*, 8:1-9
 - * **Life Cycle Benefits of Using Nanotechnology To Stabilize Platinum-Group Metal Particles in Automotive Catalysts.** Lloyd et al., 2005. *Environ. Sci. Technol.*, 39, 1384-1392
 - * **Life Cycle Economic and Environmental Implications of Using Nanocomposites in Automobiles.** Lloyd and Lave, 2003. *Environ. Sci. Technol.* 37, 3458-3466
- An LCA of nanotechnology, without the assessment of human health effects, is not complete and may miss an important impact

» Motivation: Health risks

- Large specific surfaces
 - Strong interaction with the body
- Points of entry into the body
 - Mainly **lung system**
- Effects
 - Known problems from exhaust particles
 - **respiratory and cardiac problems** (especially small particles)
 - peaks of exposure increase morbidity and mortality
 - Mechanisms are not well known
 - Poor knowledge of long term effects

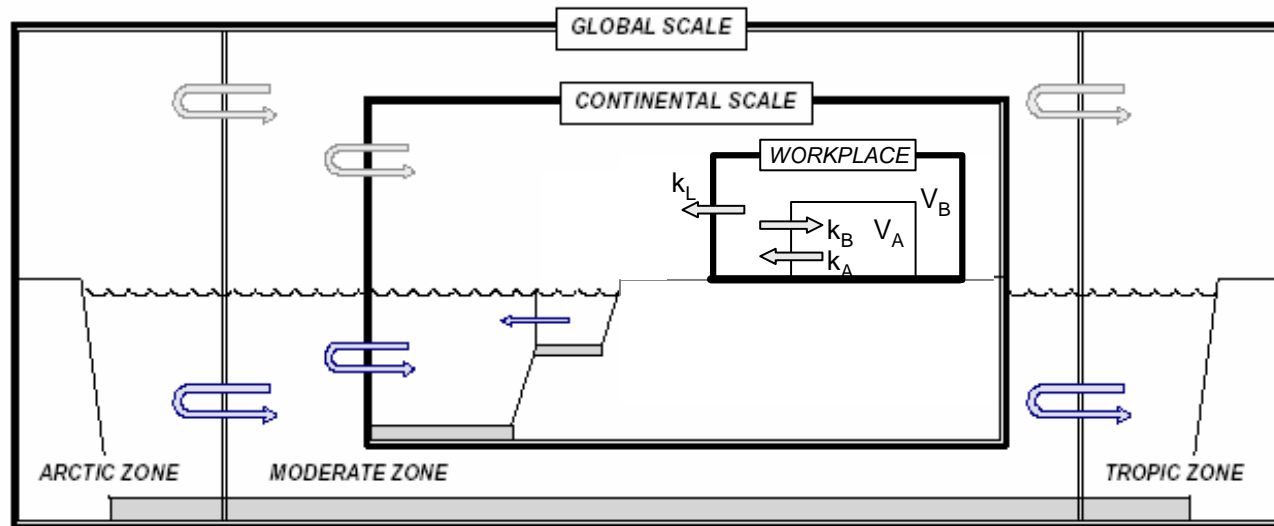


Reference: SUVA

➡ Exposure analysis as a first step of risk assessment

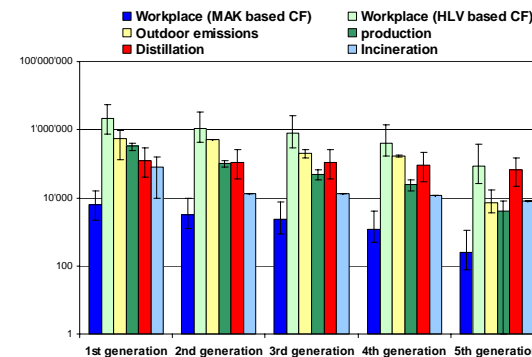
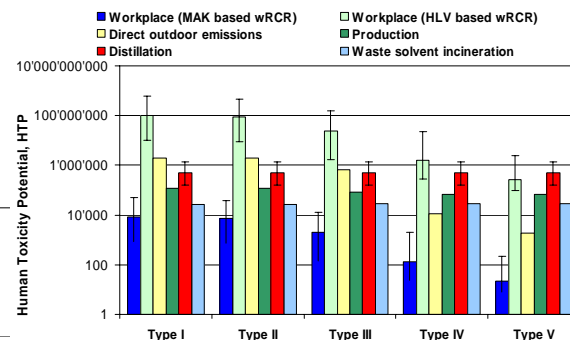
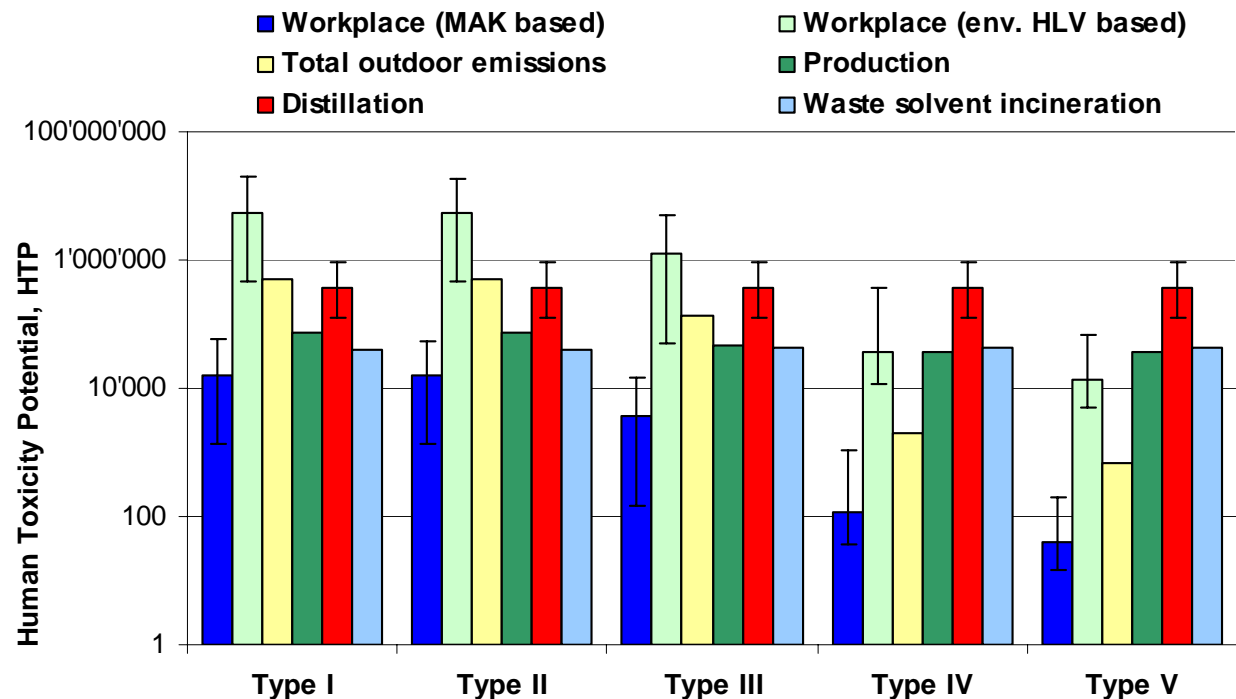
» Motivation: Occupational Exposure & LCA

- Total emissions at steady-state, E_A , were estimated for each machine type and size
- Workplace environment embedded as a third scale in USES-LCA (*Huijbregts, 1999*)



Reference: Hellweg et al., 2005. *Environ. Sci. Technol.* 39, 7741-7748

» Results LCIA: PCE Metal-Degreasing



→ Workplace Exposure relevant compared to Outdoor Exposure

→ Workplace Exposure dependent on technology used

» Objectives: Nanoparticle Production

The key deliverables of the research project are:

- **Stage 1:**
 - Experimental monitoring of the workplace environment and quantification of nanoparticle concentrations
 - Identification, quantification and mitigation of the potential for workers' exposure relative to task.
- **Stage 2:**
 - Development/validation of adequate particle exposure models.
 - Completion of a Life-Cycle Assessment of the nanoparticle production process

» Methodology

- Size-distribution of particles present in workplace during production
- Spatial and temporal analysis of nanoparticle concentration
- Influence of air exchange, temperature and humidity
- Analysis of exposure potential during secondary work, i.e. maintenance, cleaning, sieving, packaging
- Analysis of efficiency of workers' protection methods, mainly breathing masks and overalls

» Instrumentation

- **Condensation Particle Counter (CPC)** [Model 3007, TSI Inc.]
 - Number concentration [p/cm³] for particles from 10 to 1000 nm
- **Scanning Mobility Particle Sizer (SMPS)** [Model 3934, TSI Inc.]
 - Instrument with a condensation particle counter [Model 3022A, TSI Inc.] and an electrostatic classifier [Model 3071, TSI Inc.]
 - Particle size distribution of particles in the range of 7 to 1000 nm
- **Optical dust monitor (DustTrak)** [Model 8520, TSI Inc.]
 - Mass concentration [mg/m³] of PM₁, PM_{2.5} and PM₁₀
- **VelociCalc Plus** [Model 8386A, TSI Inc.]
 - Air velocity: 0 to 50 m/s, Temperature: -10 to 60°C, Humidity: 0 to 95%
- **Air velocity: Transducers** [Model 8450, TSI Inc.]
 - Air velocity: 0 to 2.0 m/s

» Emission Scenarios

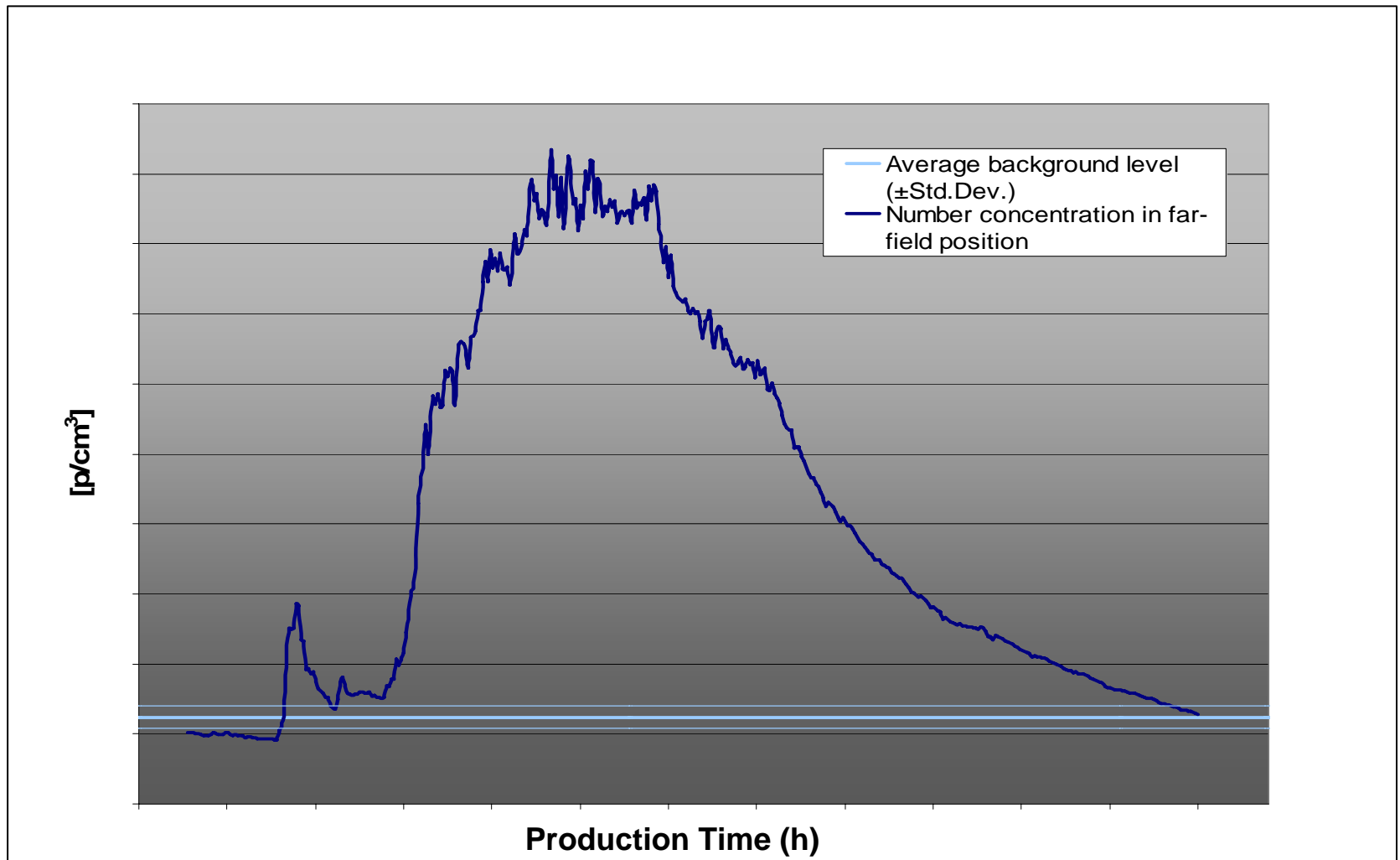
- Workplace emissions to air are a function of:
 - Particle properties
 - Type of application and technology
 - Ambient conditions

- Expected emissions in nanoproduction facilities
 - Diffuse sources, E_{C1}
 - Repetitive/periodic processes, E_P
 - Maintenance operations, E_M

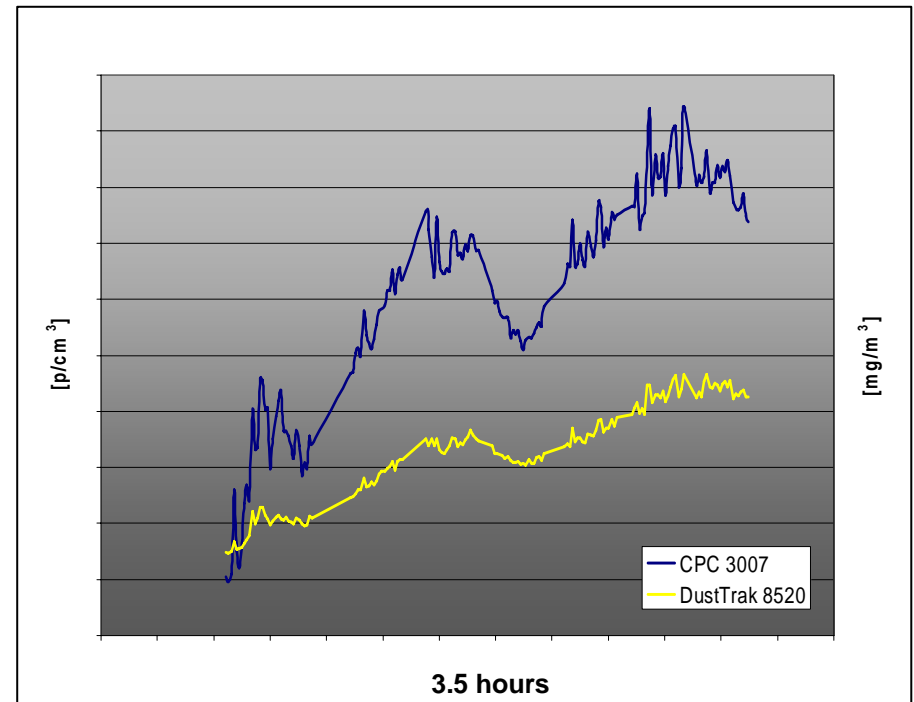
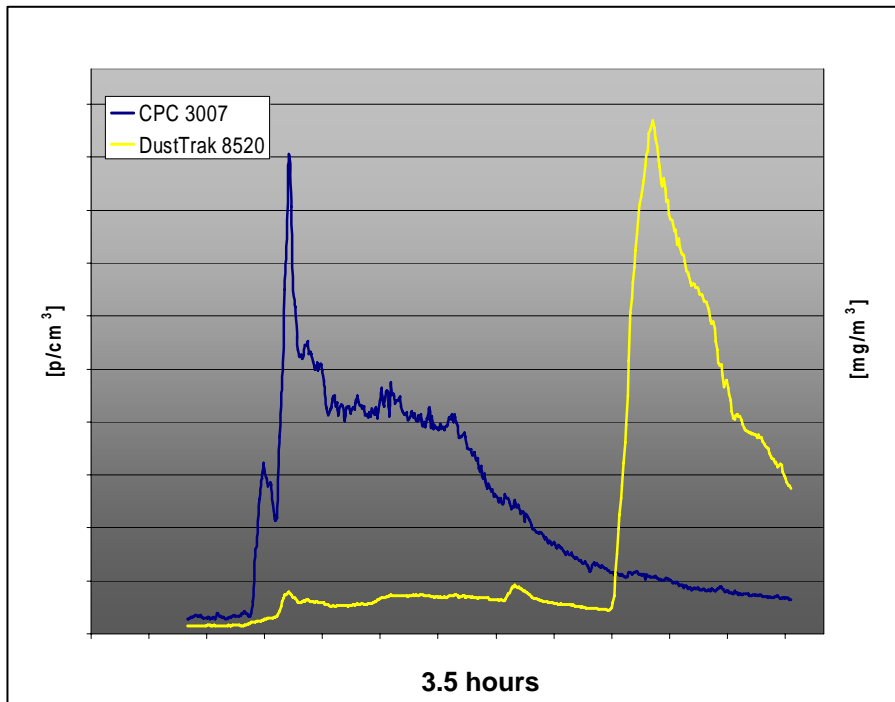
Total emissions into workplace,

$$E_A = E_{C1} + E_P + E_M$$

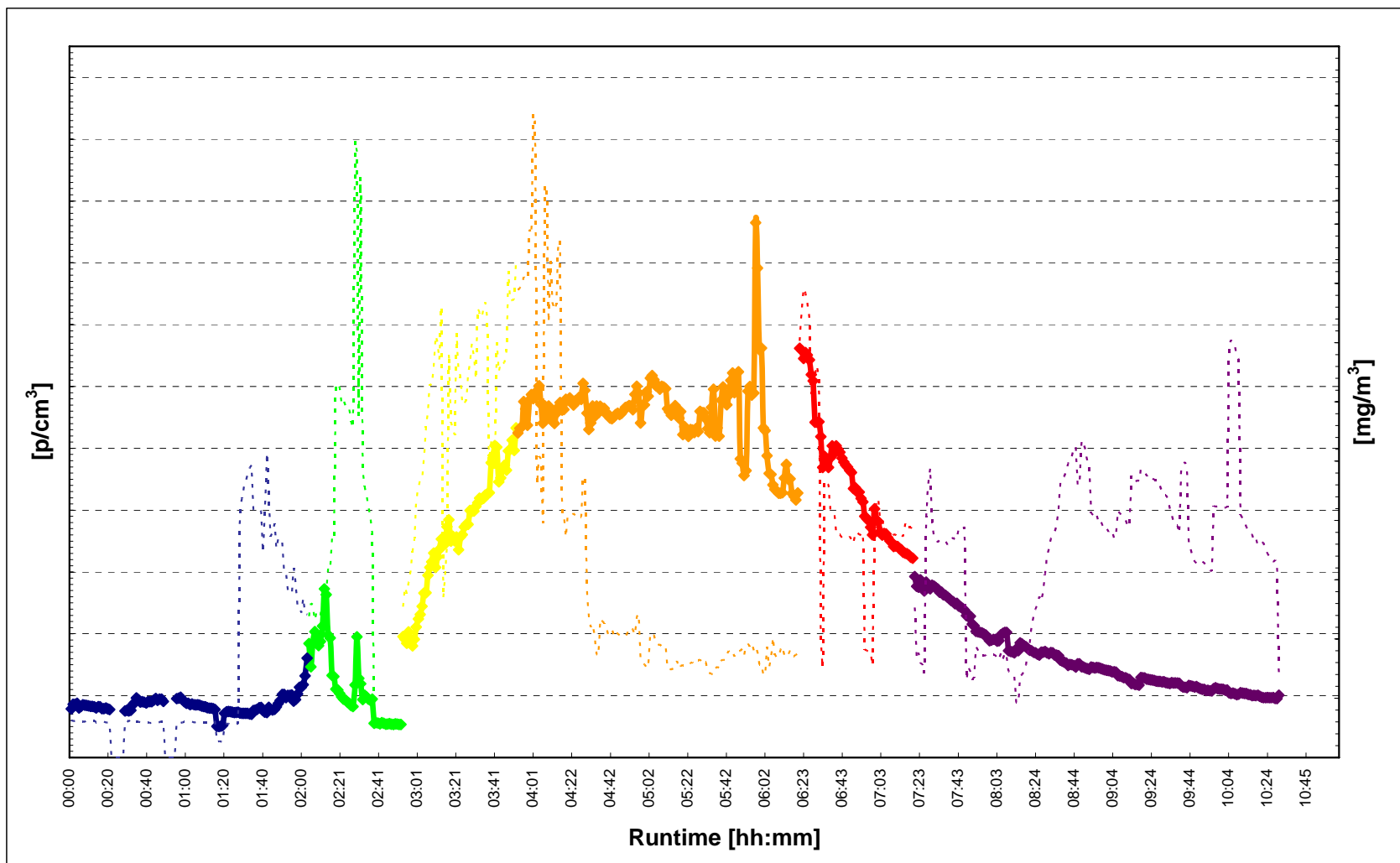
» Production: Number Concentration



» Production: Mass versus Number

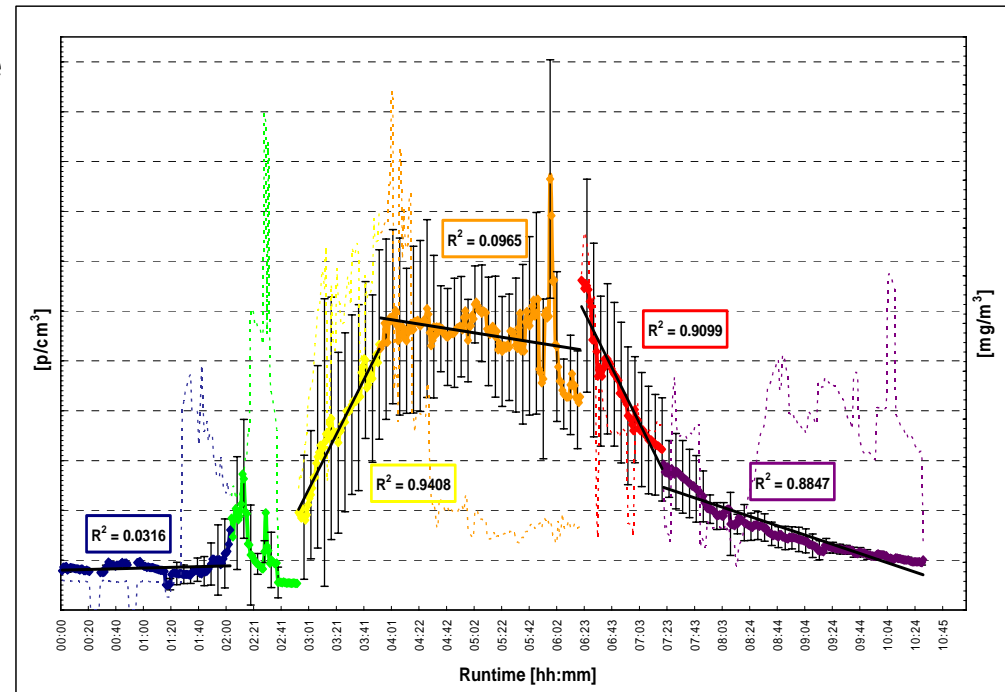


» Concentration Profile: Number versus Mass

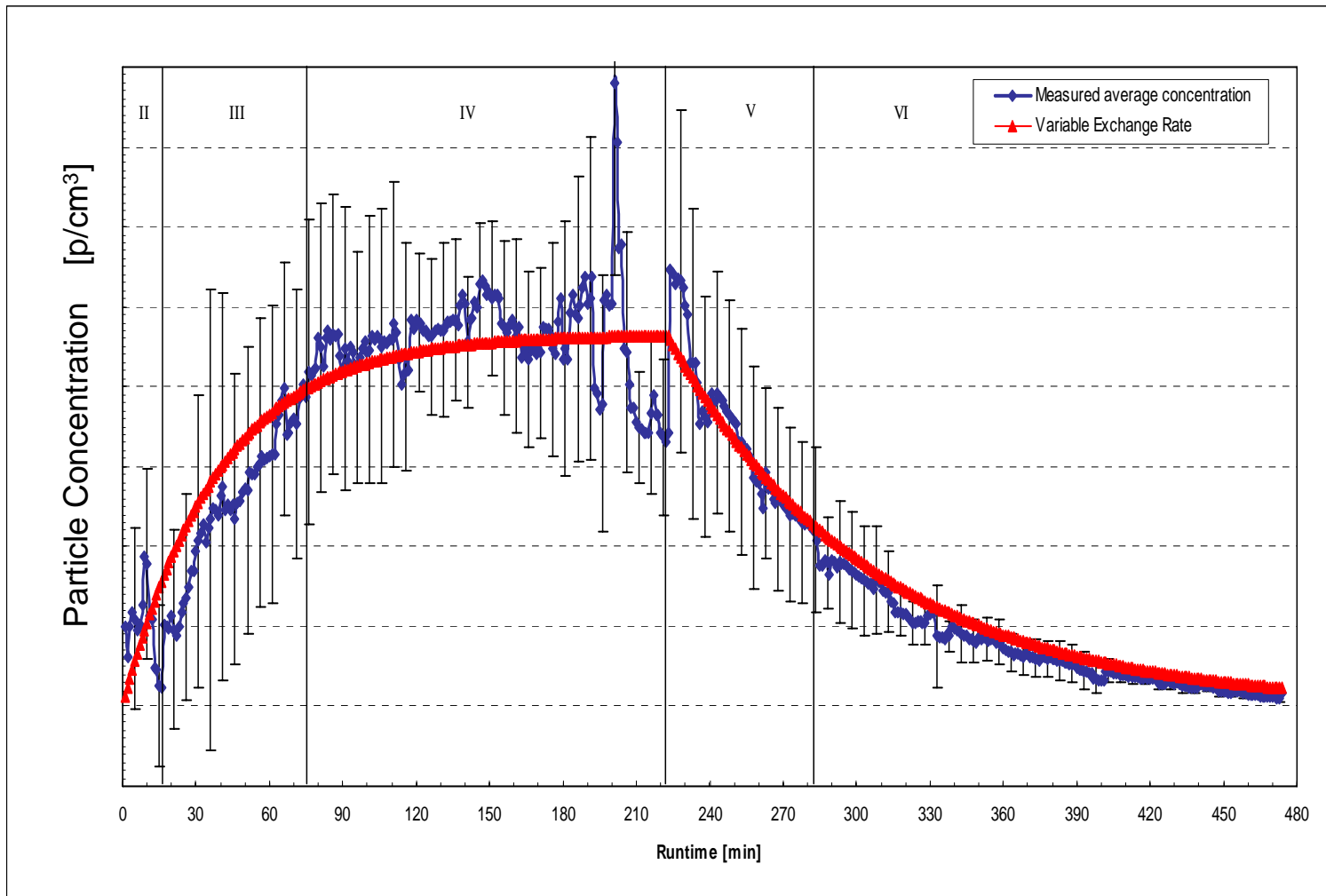


» Exposure Modeling: Parameter Estimation

- Emission rate, E
 - Calculation from the slope in the starting phase:
 - $E = \text{constant}$ throughout production
 - $E = 0$ after production stop
- Air exchange rate, k_{vent}
 - Exponential decline
 - Early and advance linear decline
 - $k_{vent} = 0.706 \text{ h}^{-1}$



» Exposure Modeling: Results



- One-box, well-mixed model was applied
- Model matches values of steady-state and concentration decline

» Outlook

- Instrumentation and technology is available for the characterization of exposure to nanoparticles down to 4 nm
- Indoor exposure models exist than can be coupled to established outdoor exposure models
- Requirements for impact assessment to human health in LCA
 - further toxicological data to establish a threshold value for nanoparticle exposure
 - consensus on a specific method, i.e. number versus mass, aerodynamic diameter, etc.

» Conclusions

- Concentrations from the production of nanoparticles in occupational environments are measured:
 - relevant to health effects
- Occupational legal thresholds are in mass and based on bulk material properties, while specific properties and reactivity of nanomaterials are attributed to size, surface properties and surface area → non-mass based threshold values
- Necessity: to examine health effects of nanoparticles from indoor exposure as well as outdoor, as this can have a significant impact throughout the life-cycle

Thank you for your attention!

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